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Detailed information

## Manufacturing in accordance with GMP standards.

Speciality lubricants for the pharmaceutical industry



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# Speciality lubricants from Klüber Lubrication – always a good choice

## Stringent requirements

To support you in compliance with the stringent Good Manufacturing Practice guidelines applying in the pharmaceutical industry, Klüber Lubrication has developed special lubricants and has them registered as NSF H1.

The control of contamination risks is a major issue in the GMP guidelines. Contamination means the intrusion of any undesirable materials into a product. Risk control therefore includes all auxiliary substances – including lubricants – which may come into contact with the product in applications where this is technically not always avoidable.

To make manufacturing processes more reliable, H1 lubricants should be used exclusively. This prevents the risk of lubricants being mixed up, and contamination of the pharmaceutical products with non-H1 lubricants becomes impossible.

## Clean solutions

All lubricants from Klüber Lubrication listed in this brochure conform with the requirements set forth in FDA 21 CFR 178.3570 and are registered as NSF H1. Furthermore, all our production sites manufacturing H1 lubricants and the H1 lubricants manufactured there are certified by NSF according to the new international standard ISO 21459. This standard lays down hygiene requirements for the formulation, manufacture and use of lubricants that could have unintentional contact with the pharmaceutical product. It also requires the lubricant manufacturers to develop a hygiene strategy with a view to chemical, physical and biological risks in the intended lubricant applications.

In close cooperation with the machine makers, we develop lubricants that are closely tuned to the specified friction- and lubrication points. Due to their excellent performance, the quantity of our lubricants that has to be applied can often be reduced. Exact dosage also supports compliance with the guidelines.

It is normally possible to change over from mineral-oil-based industrial lubricants to high-performance H1-registered lubricants fairly easily provided some basic conditions are met (compatibility of materials, replacement of filter elements, etc.). What has to be observed may differ with each component, so please consult us for advice.

## High-performance H1 lubricants from Klüber Lubrication

Speciality lubricants made by Klüber Lubrication help to increase productivity, reliability and economical operation of your machinery. Each of our H1 lubricants was developed with the goal to make it optimally suited for specific application requirements. Depending on the application, the following characteristics were emphasised:

- high resistance to ageing and oxidation
- optimised wear protection
- good corrosion protection
- good water resistance for protection against wash-out during cleaning and additional anticorrosive effect
- good load-carrying capacity

The result is a significant extension of the component life and much longer maintenance intervals, and depending on the application reduced energy consumption. Our experts will be pleased to advise you in detail about which lubricant from our range offers the optimum properties to fulfil the requirements of the application. We also provide product information leaflets on request.

## Thorough consulting

For this brochure, we have selected a range of products that have proven successful in applications in the pharmaceutical industry. As a rule, we would always recommend consulting by our experts prior to choosing a lubricant. To optimise your lubricant management, Klüber Lubrication has developed a special service programme called KlüberAssetSupport.

Just contact us!

# Pharmaceutical processing machines

Pharmaceutical machine	Machine component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Tablet press	Tablet punches and bronze guides	Klüberpharma UH1 4-220	ISO VG 220 acc. to DIN 51519 Service temperature range: –15 °C to 110 °C
	Tablet punches and guides made of other materials than bronze	Klüberoil 4 UH1-100 N	ISO VG 100 acc. to DIN 51519 Service temperature range: –35 °C to 120 °C
	Main shaft bearing/ rotor bearing	Klübersynth UH1 14-151	Consistency grade NLGI 1 acc. to DIN 51818 Base oil viscosity acc. to DIN 51562 pt. 1 at 40 °C approx. 150 mm <sup>2</sup> /s Service temperature range: –45 °C to 120 °C
	Hydraulic unit	Klüberfood 4 NH1 series	Available in ISO VG 32, 46, 68, 100 acc. to DIN 51519 Service temperature range (ISO VG 32, 46, 68): –40 to 135 °C and (ISO VG 100): –35 °C to 135 °C
	Gears <sup>1)</sup>	Klübersynth UH1 6 series	Available in ISO VG 100, 150, 220, 320, 460, 680 acc. to DIN 51519 Service temperature range: –25 °C to 160 °C

1) In addition to Klübersynth UH1 6 polyglycol gear oils in the pharmaceutical industry, we offer FDA-compliant Klüberoil 4 UH1 N gear oils based on PAO for normal temperatures as well as the FDA-compliant NLGI 00 grade fluid gear grease Klübersynth UH1 14-1600 . Please do not hesitate to contact us for technical support.

2) The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility with the component prior to series application.



Information on composition	Offers the following benefits for this application:
Special synthetic oil	<ul style="list-style-type: none"> <li>– Compatible with bronze. No blackening and therefore no contamination of tablets with dark particles, leading to a reduction in rejected product.</li> </ul>
Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– For the lubrication of punches made of e.g. POM or special steel</li> </ul>
Synthetic hydrocarbon oils/ aluminium complex soap	<ul style="list-style-type: none"> <li>– Neutral towards many NBR elastomers types<sup>2)</sup></li> <li>– Can be applied by means of centralised lubrication systems. However, due to the many different types of installations and application conditions, pumpability in these systems has to be checked with the manufacturer of the installation in each individual case. We would be pleased to provide support.</li> </ul>
Hydraulic oils based on synthetic hydrocarbon oils	<ul style="list-style-type: none"> <li>– Contains additives improving the ageing resistance; has a demulsifying effect; very low foaming tendency; compatible with many NBR and FPM elastomer types<sup>2)</sup></li> </ul>
Synthetic polyglycol long-term gear and high-temperature oils	<ul style="list-style-type: none"> <li>– Especially for the lubrication of steel-bronze worm gears, but also for all types of spur and bevel gears at elevated temperatures</li> <li>– The excellent friction behaviour of the polyglycol base oil provides energy savings by reducing the power loss and improving efficiency = reduction of costs and CO<sub>2</sub> emission. In large gears, even a measurable reduction of energy consumption is possible.</li> <li>– Complies with CLP requirements</li> </ul>

# Pharmaceutical processing machines

Pharmaceutical machine	Machine component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Blister packaging machine	Deep-drawing unit, film-sealing unit and elevation guides near the heated plates unit	BARRIERTA L 55/2	Available in the NLGI grades 0, 1, 2 and 3 acc. to DIN 51818 Base oil viscosity at 40 °C approx. 420 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range NLGI 0, 1, 2: –40 °C to 260 °C, NLGI 3: –30 °C to 260 °C
	Guide rails, racks, drives and cardan shafts	Klübersynth UH1 14-151	Consistency NLGI 1 acc. to DIN 51818 Base oil viscosity acc. to DIN 51562 pt. 1 at 40 °C approx. 150 mm <sup>2</sup> /s Service temperature range: –45 °C to 120 °C
	Chains <sup>2)</sup>	Klüberoil 4 UH1-1500 N Spray	ISO VG 1500 acc. to DIN 51519 Service temperature range of the active agent: –25 °C to 120 °C
	Moulds for the deep-drawing film	PARALIQ 91	Kinematic viscosity at 40 °C 13.0 – 15.6 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: 0 to 120 °C
Cartoning machine	Guide rails, racks, drives, spindles, cardan shafts	Klübersynth UH1 14-151	Consistency grade NLGI 1 acc. to DIN 51818 Base oil viscosity acc. to DIN 51562 pt. 1 at 40 °C approx. 150 mm <sup>2</sup> /s Service temperature range: –45 °C to 120 °C
	Chains <sup>2)</sup>	Klüberoil 4 UH1-1500 N Spray	ISO VG 1500 acc. to DIN 51519 Service temperature range of the active agent: –30 °C to 120 °C

1) BARRIERTA L 55 greases are resistant to ultraviolet light and can be used for linear guides exposed to UV light in the pharmaceutical industry

2) We offer a multitude of other FDA-conforming chain oils, e.g. Klüberfood NH1 4-220 N Spray (optimum oil penetration due to medium base oil viscosity), as well as chain oils for high temperatures. Please do not hesitate to contact us for technical support.



Information on composition	Offers the following benefits for this application:
High-temperature grease based on PFPE/PTFE	<ul style="list-style-type: none"> <li>– Resists to very high operating temperatures up to 260 °C</li> <li>– BARRIERTA base oils are manufactured exclusively for Klüber Lubrication and show excellent long-term stability and high purity level<sup>3)</sup></li> </ul>
Synthetic hydrocarbon oils/ aluminium complex soap	<ul style="list-style-type: none"> <li>– Special high-performance lubricating grease for a wide range of applications</li> <li>– Can be applied by means of centralised lubrication systems. However, due to the many different types of installations and application conditions, pumpability in these systems has to be checked with the manufacturer of the installation in each individual case. We would be pleased to provide support.</li> </ul>
Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– Easy spray application. The active agent easily penetrates into the chain links due to the aerosol formation. Please refer to the safety data sheets for safe handling methods.</li> </ul>
Ester oil	<ul style="list-style-type: none"> <li>– NSF 3H-registered (for direct product contact as release agent)</li> <li>– Tried-and-tested as release agent for moulds in blister machines used for the deep-drawing of film (bottom film)</li> <li>– Also available as spray for easy application</li> </ul>
Synthetic hydrocarbon oils/ aluminium complex soap	<ul style="list-style-type: none"> <li>– Special high-performance lubricating grease for a wide range of applications</li> <li>– Neutral towards many NBR elastomer types<sup>3)</sup></li> <li>– Can be applied by means of centralised lubrication systems. However, due to the many different types of installations and application conditions, pumpability in these systems has to be checked with the manufacturer of the installation in each individual case. We would be pleased to provide support.</li> </ul>
Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– Easy spray application. The active agent easily penetrates into the chain links due to the aerosol formation. Please refer to the safety data sheets for safe handling methods.</li> <li>– Also for spindles</li> </ul>

<sup>3)</sup> The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility and other relevant factors that are relevant for the application with the component and under conditions similar to series application.

# Pharmaceutical processing machines

Pharmaceutical machine	Machine component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Coater, fluidised bed system	Seals (e.g. O-rings) of the spray nozzle	PARALIQ GTE 703	Consistency NLGI 3 acc. to DIN 51818 Base oil viscosity at 25 °C: approx. 1350 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –50 °C to 150 °C
Capsule filling machine	Cam mechanism	PARALIQ GA 351	Worked penetration 300 – 320 0.1 mm acc. to ISO 2137 Service temperature range: –40 °C to 120 °C
Granulating machine	TMG agitator	Klüberoil 4 UH1-150 N	ISO VG 150 acc. to DIN 51519 Service temperature range: –30 °C to 120 °C

1) The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility and other influencing factors that are relevant for the application with the component and under conditions similar to series application.

Machine components	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Compressors	Klüber Summit FG 100...500	Available in ISO VG 32, 46, 68, 100 acc. to DIN 51519 Service temperature range (ISO VG 32, 46, 68): –40 °C to 135 °C and (ISO VG 100): –35 °C to 135 °C
Pneumatic drives	Pneumatic drives have to meet a variety of requirements depending on speed, design, operating temperature and materials (particularly elastomers). We would be pleased to assist you in selecting the lubricant tailored to your pneumatic machine.	



	Information on composition	Offers the following benefits for this application:
	Sealing grease based on silicone oil/PTFE	<ul style="list-style-type: none"> <li>– Good resistance to media (cold and hot steam, vapour, many types of disinfectants and cleaning agents, solvents)</li> <li>– Good compatibility with many EPDM and NBR elastomers types<sup>1)</sup></li> </ul>
	Grease based on synthetic hydrocarbon oils, white oil (acc. to EC pharmacopoeia), aluminium complex soap	<ul style="list-style-type: none"> <li>– Resistant to media, giving long relubrication intervals</li> </ul>
	Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– Good wear protection thus extending the service life of agitators</li> </ul>

	Information on composition	Offers the following benefits for this application:
	Fully synthetic air compressor oils based on synthetic hydrocarbon oils	<ul style="list-style-type: none"> <li>– Low maintenance and operating costs due to oil change intervals up to 5000 operating hours in oil-injected screw-type compressors</li> <li>– Low evaporation and carry-over giving long service life of activated carbon filter</li> <li>– Energy savings (reduction of costs and CO<sub>2</sub> emission) using synthetic hydrocarbons, due to increase in efficiency by 5 % on average</li> </ul>

# Pharmaceutical processing machines

Pharmaceutical machine	Machine component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Filling machine (for liquids)	Lever in filling station	Klübersynth UH1 64-1302	Consistency grade NLGI 2 acc. to DIN 51818 Base oil viscosity at 40 °C: approx. 1300 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –10 °C to 140 °C
	Guides and open sliding points, rolling and plain bearings <sup>1)</sup> of feed screws (extruder)	Klübersynth UH1 14-151	Consistency grade NLGI 1 acc. to DIN 51818 Base oil viscosity at 40 °C: approx. 150 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –45 °C to 120 °C
	Mixer/piston metering system	Klübersynth UH1 14-222	Consistency grade NLGI 2 acc. to DIN 51818 Base oil viscosity at 40 °C: approx. 260 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –25 °C to 120 °C
	Seals, O-rings for filler heads	PARALIQ GTE 703	Consistency grade NLGI 3 acc. to DIN 51818 Base oil viscosity at 25 °C: approx. 1350 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –50 °C to 150 °C
	Chains <sup>2)</sup>	Klüberoil 4 UH1-1500 N Spray	ISO VG 1500 acc. to DIN 51519 Service temperature range of the active agent: –25 °C to 120 °C

1) We offer a multitude of other high-performance, FDA-conforming lubricants for rolling and plain bearings, e.g. Klübersynth UH1 14-31 for application in deep-freezing tunnels or Klübersynth UH1 64-62 showing excellent low- and high-temperature stability as well as excellent water resistance. We would be pleased to provide detailed information

2) We offer a multitude of other FDA-conforming chain oils, e.g. Klüberfood NH1 4-220 N Spray (optimum oil penetration due to medium base oil viscosity, as well as chain oils for high temperatures. Please do not hesitate to contact us for technical support.



Information on composition	Offers the following benefits for this application:
Lubricating grease based on synthetic hydrocarbon oils and silicate	<ul style="list-style-type: none"> <li>– Good resistance to media allows extended maintenance intervals in contact with cleaning agents</li> <li>– Smooth operation free from stick-slip</li> </ul>
Grease based on synthetic hydrocarbon oils/aluminium complex soap	<ul style="list-style-type: none"> <li>– High-performance special lubricating grease for a wide range of applications</li> <li>– Neutral towards many NBR elastomer types<sup>3)</sup></li> <li>– Can be applied by means of centralised lubrication systems. However, due to the many different types of installations and application conditions, pumpability in these systems has to be checked with the manufacturer of the installation in each individual case. We would be pleased to provide support.</li> </ul>
Grease based on synthetic hydrocarbon oil/aluminium complex soap	<ul style="list-style-type: none"> <li>– Also for rolling and plain bearings, lifting cylinders, guide bars and cam discs</li> </ul>
Sealing grease based on silicone oil/PTFE	<ul style="list-style-type: none"> <li>– Good resistance to media (cold and hot steam, vapour, many types of disinfectants and cleaning agents, solvents)</li> <li>– Good compatibility with many EPDM and NBR elastomer types<sup>3)</sup></li> </ul>
Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– Easy spray application. The active agent easily penetrates into the chain links due to the aerosol formation. Please refer to the safety data for safe handling methods.</li> </ul>

<sup>3)</sup> The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility and other relevant factors that are relevant for the application with the component and under conditions similar to series application.

# Pharmaceutical processing machines

Pharmaceutical machine	Machine component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Peeler centrifuge	Peeling knife/broad-peeling machine (rolling and plain bearings)	Klübersynth UH1 64-1302	Consistency grade NLGI 2 acc. to DIN 51818 Base oil viscosity at 40 °C: approx. 1300 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –10 °C to 140 °C
	Deep groove ball bearings and shaft seal	Klübersynth UH1 14-151 <sup>1)</sup> Please note: Due to the complex requirements, consultation is always necessary prior to lubricant selection.	Consistency grade NLGI 1 acc. to DIN 51818 Base oil viscosity acc. to DIN 51562 pt. 1 at 40 °C approx. 150 mm <sup>2</sup> /s Service temperature range: –45 °C to 120 °C
Separator	Sealing rings (drum)	PARALIQ GTE 703	Consistency grade NLGI 3 acc. to DIN 51818 Base oil viscosity at 25 °C: approx. 1350 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –50 °C to 120 °C
	Lock of drum cover connected to the lower drum part (trapezoid thread)	CATENERA KSB 8	Worked penetration 260 – 300 0.1 mm acc. to DIN 2137 Service temperature range: –30 °C to 120 °C
Autoclave	Door seal	BARRIERTA L 55/2	Consistency grade NLGI grades 0, 1, 2 and 3 acc. to DIN 51818 Base oil viscosity at 40 °C: approx. 420 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1, Service temperature range NLGI 0, 1, 2: –40 °C to 260 °C, NLGI 3: –30 °C to 260 °C

<sup>1)</sup> Please note that the centrifugal forces acting on this type of bearing place particularly high demands on the bearing grease. Klübersynth UH1 14-151 has proven successful in certain types of centrifuges. When selecting the bearing grease it should be checked which special grease from Klüber Lubrication performs best under the respective operating conditions (type of centrifuge, speed factor  $[n \cdot d_m]$  of the bearing, bearing type). Please contact us!



Information on composition	Offers the following benefits for this application:
Lubricating grease based on synthetic hydrocarbon oils and silicate	<ul style="list-style-type: none"> <li>– Good resistance to media allows extended maintenance intervals even when in contact with cleaning agents</li> </ul>
Synthetic hydrocarbon oils/ aluminium complex soap	<ul style="list-style-type: none"> <li>– Neutral towards many NBR elastomer types<sup>2)</sup></li> </ul>
Silicone oil/PTFE sealing grease	<ul style="list-style-type: none"> <li>– Good compatibility with many EPDM and NBR elastomer types<sup>2)</sup></li> <li>– Good resistance to media (cold and hot steam, vapour, many types of disinfectants and cleaning agents, solvents)</li> </ul>
Synthetic hydrocarbon oils/ ester oil/paraffin oil/silicate	<ul style="list-style-type: none"> <li>– Provides mechanical dampening effect</li> </ul>
PFPE/PTFE high-temperature grease	<ul style="list-style-type: none"> <li>– Resists very high operating temperatures up to 260 °C</li> <li>– Compatible with most elastomer types<sup>2)</sup></li> <li>– BARRIERTA base oils are manufactured exclusively for Klüber Lubrication and show excellent long-term stability and high purity level<sup>3)</sup></li> </ul>

2) The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility and other relevant factors that are relevant for the application with the component and under conditions similar to series application.

3) BARRIERTA L 55 greases are resistant to ultraviolet light and can be used for linear guides exposed to UV light in the pharmaceutical industry

# Speciality lubricants for machine-independent components and special applications



Component	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Mechanical seals, e.g. in agitators	Klüberfluid NH1 4-005	ISO VG 5 acc. to DIN 51519 Service temperature range: –40 °C to 150 °C
	Klüberoil 4 UH1-15 AF	Oil viscosity at 40 °C approx. 18 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –40 °C to 110 °C
	PARALIQ P 12	Oil viscosity at 40 °C approx. 20 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –10 °C to 120 °C
Valves (double-chamber valves, stop valves etc.)	PARALIQ GB 363	Worked penetration 215-245 0.1 mm acc. to DIN ISO 2137 Base oil viscosity at 40 °C: approx. 2400 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –30 °C to 140 °C
Seal lubrication under hygienic conditions	Klüberfood NH1 87-703 Hyg	Consistency NLGI 3 acc. to DIN 51818 Base oil viscosity at 25 °C: approx. 1350 mm <sup>2</sup> /s acc. to DIN 51562 pt. 1 Service temperature range: –45 °C to 150 °C

1) Additional benefit of PARALIQ GB 363: can also be used for filler components, filters, stuffing boxes, rubber membranes and seals.

2) The quoted values are based on our current knowledge and experience. They were determined by means of sampling tests. Owing to the many different elastomer compositions we recommend checking their compatibility and other relevant factors that are relevant for the application with the component and under conditions similar to series application.

Application	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered	Technical data
Universal lubricating oils, e.g. for open slide rails	Klüberoil 4 UH1-1500 N Spray	ISO VG 1500 N acc. to DIN 51519 Service temperature range of the active agent: –30 °C to 120 °C
	UNISILKON M 2000 Spray	Service temperature range of the active agent: –10 °C to 150 °C



	Information on composition	Offers the following benefits for this application:
	Synthetic hydrocarbon oils	
	Synthetic hydrocarbon oils	<ul style="list-style-type: none"> <li>– The suitable viscosity for mechanical seals depends on the speed (normal speeds range between 1500 and 3000 rpm). Please contact us!</li> <li>– Neutral towards many NBR and FKM elastomer types<sup>2)</sup></li> </ul>
	Medical white oil acc. to the European Pharmacopoeia	
	White oil (acc. to EU pharmacopoeia)/ synthetic hydrocarbon oil/silicate	<ul style="list-style-type: none"> <li>– Neutral towards many NBR and FKM elastomer types<sup>1), 2)</sup></li> </ul>
	Sealing grease based on silicone oil/PTFE	<ul style="list-style-type: none"> <li>– Contains an antimicrobial agent which protects against microbial spoilage and contributes to extending service intervals also in critical applications like aseptic filling.</li> <li>– Good resistance to media (cold and hot steam, vapour, many types of disinfectants and cleaning agents, solvents)</li> <li>– Good compatibility with many EPDM and NBR elastomer types.</li> </ul>

	Information on composition	Benefits
	Synthetic hydrocarbon oils, ester oil	<ul style="list-style-type: none"> <li>– For metal surfaces</li> <li>– Easy spray application. Please refer to the safety data sheets for notes on safe handling.</li> </ul>
	Silicone spray	<ul style="list-style-type: none"> <li>– For non-metallic surfaces like plastic, rubber etc.</li> <li>– Particularly for conveyor belts made of plastic, because the product is compatible with most plastics</li> <li>– Efficient protection against sticking</li> <li>– Easy spray application. Please refer to the safety data sheets for notes on safe handling.</li> </ul>

# Maintenance and repair of high-quality manufacturing installations

Application	Problem	Lubricants from Klüber Lubrication, in compliance with FDA 21 CFR 178.3570, NSF H1 registered
Corrosion protection	The corrosion resistance of DIN EN 10020 special steel is based on the formation of a very thin passive layer on the steel surface. This passive layer can be destroyed under adverse conditions (e.g. high pH values > 11, chloride ions, leading to intergranular corrosion (welding), crevice corrosion, stress corrosion cracking (e.g. in tube joints) or corrosion fatigue cracking.	Klüberfood NH1 K 32
Assembly	Particularly in screw connections of the same material there is a risk of cold welding (seizure) which can be prevented by using a Klüberpaste product.	Klüberpaste UH1 84-201
		Klüberpaste UH1 96-402
Cleaning and maintenance	For cleaning components from tablet residues containing lactose	Klüberfood NH1 1-17
	Cleaning/degreasing spray for the pharmaceutical industry registered as NSF K1/K3	Klüberfood NK1 Z 8-001 Spray



## Benefits

- Good corrosion protection, even with frequent cleaning
  - Repels moisture
  - Also available as spray, therefore easy to apply
- 
- Screw paste for high-alloy steels to optimise the tightening torque
  - Facilitates disassembly after longer periods of use
  - Prevents cold welding in special steel joints
  - Compatible with high-alloy steels
  - Excellent water resistance, therefore particularly suitable for friction points subject to moisture (guide rails, hinges etc.)
  - Protects against corrosion
  - Prevents fretting corrosion
- 
- For high temperatures (upper limit 800 °C, > 200 °C dry lubrication)
  - Compatible with high-alloy steels
  - Excellent water resistance, therefore particularly suitable for friction points subject to moisture (guide rails, hinges etc.)
  - Prevents fretting corrosion
  - Protects against corrosion
- 
- Excellent cleaning effect in the case of sugar incrustations (lactose, glucose etc.)
- 
- Rapid and thorough removal of oils, greases, waxes and resin residues
  - NSF K1 and NSF K3-registered for applications in the pharmaceutical industry
  - Easy spray application

# Notes



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## Klüber Lubrication – your global specialist

Innovative tribological solutions are our passion. Through personal contact and consultation, we help our customers to be successful worldwide, in all industries and markets. With our ambitious technical concepts and experienced, competent staff we have been fulfilling increasingly demanding requirements by manufacturing efficient high-performance lubricants for more than 80 years.



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